

EMU/M-0-3-041



⑤ 5/76  
THE ASSY.DRG.No.DC/EMU/M-0-3-001 DELETED.  
CDA -Sd- 11.5.76

⑥ 9/86  
ASSY.DRG. EMU/M-0-3-093 ADDED.  
SD -Sd- 6.9.86

④ 6/70  
ASSY.DRG.No. DC/EMU/M-0-3-007 ADDED.  
CDA -Sd-

③ 10/68  
ASSY.DRG.Nos. DC/EMU/M-0-3-001, EMU/M-0-3-001 & EMU/M-0-3-075 ADDED.  
CDA -Sd- 17.10.68

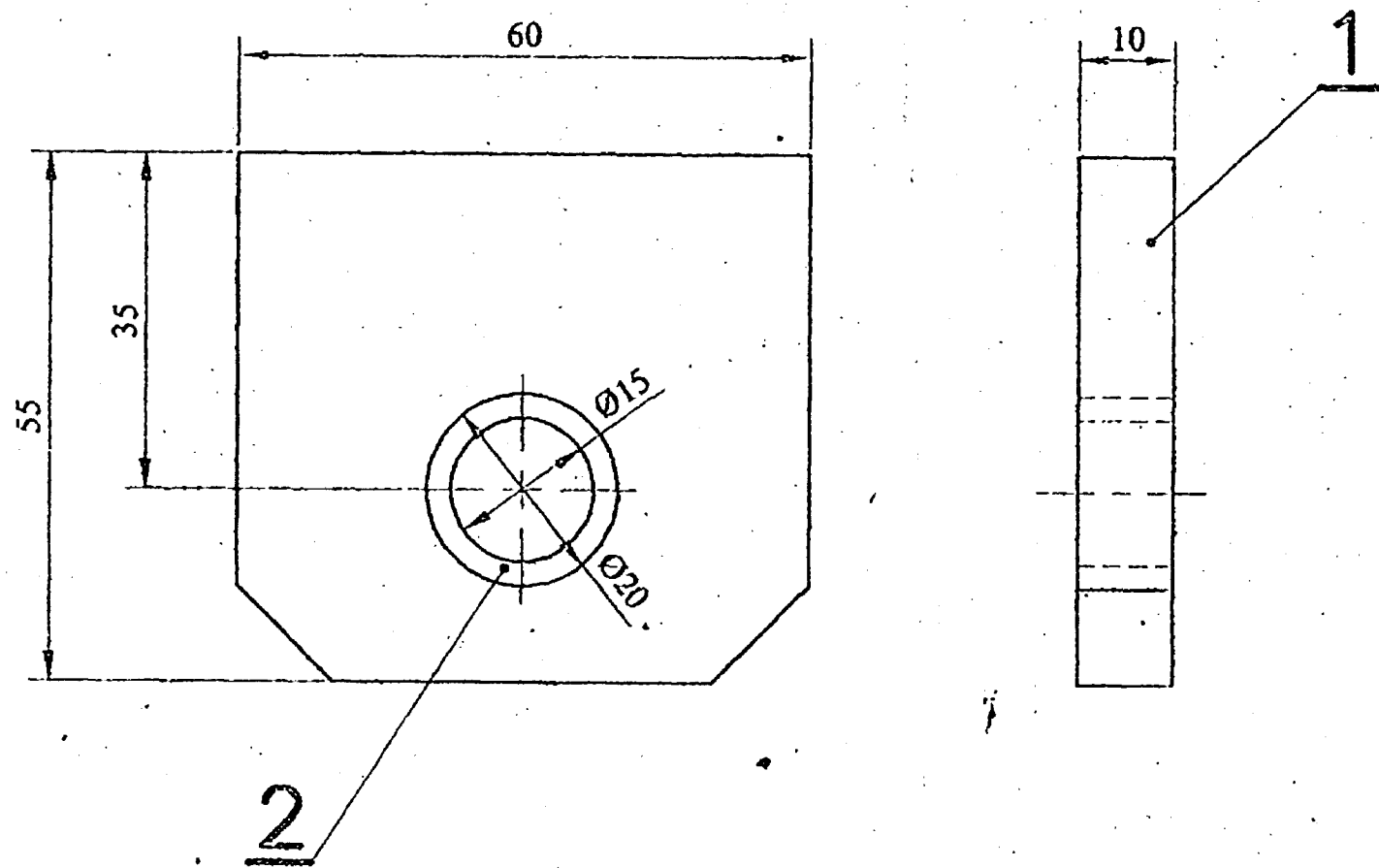
② 9/68  
QTY. FOR DC/EMU/M ADDED IN COL-1 WITH ASSY.DRG.No. DC/EMU/M-0-3-002.  
CDA -Sd- 3.6.68

▽ ROUGH MACHINED  
▽▽ FINISH MACHINED  
▽▽▽ FINE FINISH MACHINED

① ROUGH CLEANED  
⑧ CHAMFERED

M2 9/86 DRG. REDRAWN IN CAD. N.A. DRG. 8 NOTE UPDATED ECN-NO. 90600360 MVR 15

ALTERATIONS		
①	10/66	ITEM-1 ALTD. AS PER DETAILS
CDA	-Sd-	14.10.66
②	1/68	QTY. FOR ITEMS-1&2 ALTD. FROM 8 TO 24.
CDA	-Sd-	
③	7/80	DRG. RETRACED. REF. DRG.No. ALTD. FROM EMU-0-3-054 TO EMU/M-3-2-042 FOR ITEM-2.
CDA	-Sd-	
④	8/92	NOTE-1 ADDED.
SD	-Sd-	3.8.92
⑤	12/98	NOTE-1 DELETED AND NOTE-2 ADDED.
SD	-Sd-	SME/BD
⑥	12/2001	DRG. REDRAWN IN CAD. ASSY. DRG. Nos. EMU/M-0-3-003, EMU/M-0-3-076, DC/EMU/M-0-3-002, EMU/M-0-3-001, EMU/M-0-3-075 & DC/EMU/M-0-3-007 DELETED & DC/EMU/H2-0-3-201, DC/EMU/H2-0-3-204, DMU/DPC5-0-3-501 AC/DC/EMU/M2-0-3-201, DMU/DPC-0-3-009, DHMU/DPC-0-3-001, DHTC-0-3-001 AND NOTE-3 & 4 ADDED.
SSE	12/201	AME/D



NOTE:

2. ALTERNATIVELY, NYLON BUSHES TO DRG. No. EMU/M-3-2-060 ITEM-8 MAY BE USED.
3. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.
4. FOR UNTOLERANCED DIMENSIONS, REFER DRG. No. ICF/STD-9-0-001.

③ EMU/M, DC/EMU/M, DMU/DPC, DMU/DPC5, DETC, DETC/US, MEMU/DMC, DHMU/DPC, DHTC, ARTV, DC/EMU/H2, AC/DC/EMU/M2, AC/DC/EMU-TRAILERS

DHTC-0-3-001
DHMU/DPC-0-3-001
DMU/DPC-0-3-009
AC/DC/EMU/M2-0-3-201
DMU/DPC5-0-3-501
DC/EMU/H2-0-3-204
DC/EMU/H2-0-3-201
EMU/M-0-3-093
ASSEMBLY DRAWINGS

24	BUSH	2	EMU/M-3-2-042		
24	LUG	1	EMU/M-0-3-053		
No. OFF	DESCRIPTION & DIMENSIONS	ITEM	REF.DRG	MATL. & SPEC.	REMARKS
IV III II I	GROUP: BOGIE FRAME (0-3)				
LUG COMPLETE ON BOGIE TRANSOM					
CAD FILE: C:\MD-CAD\089\0-3\041-SF06.DWG					
DATA CODE No.	INDIAN RAILWAY STANDARDS	SHEET 1 OF 1	INTEGRAL COACH FACTORY CHENNAI - 38		
089			EMU/M-0-3-041		

12.12.2001		Q. N. 12/12
ALT	DATE	Dy.CME/D
		AME/D